

Synthesis of piliostigma reticulatum decorated TiO2 based composite and its application towards Cr(VI) adsorption and bromophenol blue degradation: Nonlinear kinetics, equilibrium modelling and optimisation photocatalytic parameters

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- 1 Synthesis of piliostigma reticulatum decorated TiO₂ based composite and its
- 2 application towards Cr(VI) adsorption and bromophenol blue degradation:
- 3 Nonlinear kinetics, equilibrium modelling and optimisation photocatalytic
- 4 parameters
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23 Abstract

In this study, the use of wild bio-waste piliostigma fruits as an alternative precursor 24 for titanium dioxide doped carbon and a simple synthesis method for the preparation 25 of novel eco-friendly TiO₂-AC (AC stand for activated carbon) based composites 26 27 following two routes (TiO₂-AC₁ and TiO₂-AC₂) were proposed. The structure, morphology, chemical composition, surface area, light absorption and crystalline 28 29 phase of the composites were systematically characterised using Fourier transform infrared spectroscopy, scanning electron microscopy, BET analysis, Raman 30 31 spectroscopy, X-ray fluorescence spectrophotometry fundamental parameters and Xray Diffraction. The adsorptive capability of the composites were tested towards 32 33 Cr(VI) elimination and the Box Behnken Design (BBD) with a desirability function was

implemented to optimise the photocatalytic parameters towards Bromophenol Blue 34 (BPB) dye degradation. As a result, high adsorption quantity of 3.46 mg/g (TiO₂-AC₁) 35 and 3.49 mg/g (TiO₂-AC₂) were obtained at optimum adsorption parameters. Kinetics 36 study showed a good nonlinear fit with pseudo second order and isotherms 37 modelling are well described by Sips and Marczewski-Jaroniec models. The 38 degradation efficiency of bromophenol blue (BPB) by the TiO₂-AC₂ composite 39 reached 100%, however 57.90% only was recorded for TiO₂ at about 180min of UV 40 irradiation. The kinetics of degradation followed pseudo first order model and the 41 optimal conditions provided by the response surface methodology (RSM) was pH 3, 42 photocatalyst dose 300mg/L and salt interference of 10mg/L. This trend proposed a 43 44 mechanism for preparation of biomass-based TiO₂-AC composite and revealed that the use of RSM optimisation process contributes to save time and ensure proper 45 materials handling through degradation as a sustainable water treatment technology. 46

Keywords: Photocatalysis, Box Behnken Design, Cr(VI), bromophenol blue,
optimisation, Adsorption

49 **1. Introduction**

Water contamination is a global concern and a huge environmental issue that 50 51 necessitates researchers from numerous areas to collaborate towards sustainable solutions. Controlling water xenobiotics in the ecosystems is a serious concern all 52 around the world. One of the main causes of water pollution is industrial waste, which 53 has a negative impact on the environment [1]. Organic dyes are organic pollutants 54 that represent effective chemical hazard encountered in our environment [2]. About 55 1.6 million tons of dyes are being manufactured annually, 10-15% of which are being 56 discarded in the form of unprocessed wastewater effluent into the aquatic systems 57 [3]; [4]. Bromophenol blue (BPB), is a non-biodegradable synthetic hazardous dye 58 which has wide applications as colour marker in labs, as acid-base indicator and for 59 agarose gel electrophoresis; along with applications in drug, cosmetics, textile and 60 printing ink industries [5]. Bromophenols have shown serious impact on the 61 ecosystem due to their genotoxic, mutagenic and carcinogenic properties [6]. 62 Relevant research investigation have focused on the removal of dyes such as 63 methylene blue, Congo red [7], crystal violet [8], methyl orange, rhodamine B [9] and 64 direct red 80 [10], with only a few reports on bromophenol blue [7]. Bromophenol blue 65 , a widely used dye, can easily migrate through aquifers and generate widespread 66

pollution of surface waters due to high solubility [11]. On the other hand, heavy 67 metals contamination are no doubt one of the biggest environmental threats today 68 [12]. Chromium is a metal ion employed in various sectors. It includes textile, 69 metallurgies, tanning, electroplating and colouring [13], wood preservation and 70 industrial pigmentation [14]. This inorganic metal mostly exists in two valence states 71 which are trivalent chromium Cr(III) and hexavalent chromium Cr(VI). While Cr(III) is 72 considered non-toxic, Cr(VI) is toxic, causing serious health problems to humans 73 [15]. The maximum allowable limit recommended by the World Health Organisation 74 (WHO) for Cr(VI) is 0.05 mg.L⁻¹ [13]. Excessive intake of Cr(VI) can lead to cancers, 75 nervous system failure, and kidney damage [16]. Therefore, the treatment of 76 77 industrial wastewater containing the BPB dye and the toxic Cr(VI) is of paramount importance to limit their harmful impacts, even more if their elimination is achieved 78 through a simple and eco-friendly process that should be given significant attention. 79

The treatment of wastewater have been done using various physicochemical 80 methods such as coagulation, chemical oxidation [17], photodegradation, 81 nanofiltration [18], bioremediation, flocculation, ozonation [19], photocatalysis [20,21] 82 and adsorption [22-24]. However, most of these processes are capital intensive, 83 complicated and require considerable quantities of chemicals. The adsorption of 84 pollutants like Cr(VI) onto bio-based materials is a process with certain advantages, 85 due to its simplicity, low cost, effectiveness, biodegradability and reusability [7]; [25]. 86 Photocatalysis, known better as advanced oxidation process (AOP) which is the most 87 suitable method to oxidise organic xenobiotic such as BPB extensively and non-88 selective. It's also a quick and low cost approach design to eliminate both cationic 89 and anionic dyes [26], and facilitate heavy metal reduction including hexavalent 90 chromium [27]. 91

Numerous materials have been developed and used to improve water quality in 92 recent years. The elimination of both organic and inorganic contaminants of water 93 highly depends on the physicochemical properties of the substrate, including surface 94 area, porous structure and surface functional groups. Considerable efforts have been 95 96 done in recent decades to create effective and selective adsorbents [15] like activated carbon [28] and non-selective photocatalysts, including TiO₂ Impregnated 97 polyester [29], Cu_xO/TiO₂ [30], heat activated K₂S₂O₈ [31], chitosan composite of 98 metal-organic framework [32], ZnO/graphene oxide nanocomposites [33], Samarium 99 100 loaded TiO₂ [34] and ZnO/Nb₂O₅ catalyst [35] for the elimination of toxic pollutants

from water/wastewater. Recently, various types of biomass have been used for the 101 synthesis of new adsorbents and photocatalysts such as rice husk, orange peels, 102 103 corncob, cotton waste, sugarcane bagasse, just to mention a few [36]. Based on the concept of green chemistry and in the framework of circular economy, agricultural 104 105 biomass waste are potential candidates for the development of materials with adsorptive properties [37] and photocatalytic efficiency. Among them, Piliostigma 106 reticulatum fruits from the North region of Cameroon is one of the most important wild 107 solid wastes which represents a potential and eco-friendly biomass that can be use in 108 109 water treatment technology.

To the best of the authors' knowledge, there are no studies on the use of piliostigma 110 biomass (resource from Cameroon) for the synthesis of a bifunctional material (TiO₂ 111 based composites) to tackle wastewater treatment in Cameroon and their 112 physicochemical characterisation. This study reports for the first time, the 113 characteristics of piliostigma reticulatum with its decorated TiO₂ composites 114 synthesised using two routes (TiO₂-AC₁ and TiO₂-AC₂) and investigate the adsorption 115 capability of Cr(VI) and photocatalytic optimisation of BPB degradation using Expert 116 design software (UniLaSalle-EME, Rennes, France). The efficacy of the composites 117 for the elimination of water contaminants (organic and inorganic) has been 118 investigated for various key operational parameters such as contact time, adsorbent 119 dose, pH and concentration. Equilibrium modelling of isotherms and kinetics was 120 applied to analyse the adsorption data and to propose adsorption mechanism while 121 122 the optimisation of three parameters of response surface methodology using Box-Behnken approach, scavenging effect and implication of radicals was implemented 123 124 for photocatalytic study.

125 2. Material and Methods

126 **2.1. Reagents**

The dye solid powder of BPB (pure) was purchased from REACTIFS RAL (Paris, France). The general characteristics and structure of BPB are presented in Table 1. A stock solution of 500 mg/L was prepared using 0.5 g in 1 L of osmotic water and the solutions with the desired concentrations were obtained via dilution process. Potassium dichromate (K₂Cr₂O₇ 99.5%, Panreac Quimiga) stock solution of 100 mg/L were used for further experiments. HCI (37%, Fluka, Austria), and NaOH (97%, sigma Aldrich, India) diluted solutions were used to adjust the pH values. Methanol (99.8%, Merck, Germany), isopropanol (99%, Merck, Germany), Titanium (VI)
isopropoxide (98%+, Acros Organics, China), sulphuric acid (Fischer Scientific,
USA), 1.5-diphenylcarbazide (sigma Aldrich) and Phosphoric Acid (85%, Carlo Erba
Reagent, France) were used for others experiments. All chemicals were of analytical
grade and used without any further purification. The BPB solution have a natural pH
of 4.35 while the one Cr(VI) solution is 4.76.

140

141 **Table 1** Chemical characteristics and structure of BPB dye

Characteristic	Bromophenol Blue (BPB)
Molecular Structure	Br O Br O Br O Br O Br
Chemical formula	$C_{19}H_{10}Br_4O_5S$
Molecular weight (g/mol)	669.96
λ _{max} (nm)	592

142

143 2.2. Synthesis of pristine piliostigma biomass (PBS) and composites-based

144 *materials*

145 2.2.1. Preparation of piliostigma biomass (PBS) and activated PBS

The biomaterial (piliostigma fruits) used in the present study is a popular shrub of the 146 family Caesalpinia that can be found throughout Sahel Africa in countries such as 147 Cameroon, Senegal and Sudan. The fruits were collected from Pont palais hills, 148 Mayo-Oulo, North region of Cameroon. They were thoroughly cleaned with distilled 149 water and dried in air oven at 105°C for 24 h. The dry fruits were crushed using a 150 grinder and sieved to get particles less than 315 µm. The obtained biomass (PBS) 151 152 was used for characterisation and composites synthesis. 50 g of activated PBS was produced by treating the obtained biomass with phosphoric acid 2 M in the ratio of 153 1:5(w/v) followed by incubation at 80 °C in a hot air oven for 12 hours. 154

155 2.2.2. Piliostigma reticulatum decorated TiO₂ based composites synthesis

Sol-gel is one of the most applied processes to support catalysts in biomass-based 156 materials. Piliostigma decorated TiO₂ based composites were synthesised following 157 two synthetic routes summarised in scheme A. Initially, TiO₂ solution was prepared 158 using Titanium (VI) isopropoxide (TTIP) precursor and hydrochloride acid. In brief, 159 100 mL of TTIP was introduced in 500 mL Erlenmeyer and 150 mL of HCI (9 M) was 160 added under stirring for 30 minutes. 250 mL of osmotic water was then added to the 161 mixture and let for maturation time (4 hours) at ambient temperature. For composites 162 synthesis, pristine PBS (for TiO₂-AC₁) or activated PBS (for TiO₂-AC₂) (20 g) were 163 added to 100 mL of TiO₂ solution and the mixture was magnetically stirred for 2hours 164 at 80 °C. The resulting TiO₂ based composites was transferred to an oven and was 165 dried at 80 °C for 12 hours. The dried composites were calcinated in a 166 THERMOLYNE muffle furnace (ThermoSCIENTIFIC) at 600 °C for 2 hours in air and 167 cooled at room temperature (25 °C). The resulted products named TiO₂-AC₁ and 168 TiO₂-AC₂ composites were grounded with mortar and then saved in sealed container 169 for later use. Pure TiO₂ was also obtained in the same condition without using the 170 biomass precursor. 171



172

173

Scheme A: Piliostigma based composite synthesis methods

174 **2.3. Characterisation**

175 The elemental and chemical composition of the materials were determined using X-

176 ray fluorescence spectrometry Fundamental Parameter using ThermoNoran QuanX

energy dispersive XRF, while the phases present in addition to indexing the 177 diffraction peaks in the pristine biomass and the produced composites were 178 elucidated by X-ray diffraction through a D8 Bruker spectrometer with λ = 0.15418 nm 179 at an operating voltage of 40 kV and 30 mA. The diffraction patterns were obtained 180 by scanning between a 20 range of 10 to 90° using 0.017° each step. The materials 181 were structurally and morphologically characterised on a VEGA3 TESCAN SEM 182 equipment at high resolution. To evaluate the surface chemistry/characteristic groups 183 of the produced materials, Fourier transform infrared (FT-IR) analysis was conducted 184 with an average of 64 scans in the transmission mode from 4000 to 400 cm⁻¹ using 185 KBr powder as the diluent for the samples. To investigate the structural changes, 186 187 Raman spectra were acquired using JobinYvon company Raman spectrometer model T64000. The laser wavelength was 514.5 nm (2.41 eV) and the power set of 188 100 mWatt at room temperature. The surface area was studied using BET method 189 with ASAP 2020 V4.04(V4.04 H) apparatus. Optical absorption of light was evaluated 190 by Cary 300 instrument. 191

192 2.4. Batch adsorption experiments

193 Adsorption experiments were carried out in batch mode. For each run, 20 mL of Cr(VI) solution with the required concentration was added into a 50 mL Erlenmeyer 194 195 flask and was agitated on a magnetic stirrer (VWR Stirrer) for sufficient time at the constant speed of 400 rpm. Some key operational parameters such as contact time 196 (10-80 min), adsorbent dose (0.01-0.05 g), initial pH (1.5-6) and Cr(VI) concentration 197 (0.4-2 ppm) were studied. After the completion of each experiment, the liquid phase 198 199 was separated from the solid phase by filtration using a microfilter (0.45 μ m). The residual Cr(VI) concentrations were quantified using a UV 200 initial and spectrophotometer (SHIMADZU UV-1800, USA 70387) at maximal wavelength value 201 of 540 nm after complexing with a 1.5-diphenylcarbazide (DPC) solution that was 202 prepared by dissolving 250 mg of DPC in 50 mL ethanol and 200 mL of 1.8 M 203 sulphuric acid. The solution was stirred for 24 h at room temperature and refrigerated 204 at 4 °C before use. The adsorbed quantity of Cr(VI) per gram of adsorbent, q_e (mg/g) 205 were calculated using Eq. (1): 206

207
$$q_{e/t=} \frac{(C_o - C_{e/t})v}{m}$$

208 (1)

Where C_o and $C_{e/t}$ are the initial and equilibrium concentration or at specific time of Cr(VI) solution (mg/L) respectively, *V* is the total volume of solution (L) and *m* stands for the mass of adsorbent (g). The removal yield was also calculated using Eq. (2):

212
$$\[\%R_{=}\frac{(C_{o}-C_{e})}{C_{o}}x100\]$$

213 (2)

Recently, statistical analysis has been considered as one of the most reliable way to 214 define the best fitting relationship of kinetics study and equilibrium modelling of 215 adsorption data [38,39]. To identify the best fit model, calculation of chi-squared (χ^2) , 216 adjusted coefficient of determination (adj-R²) and residual sum of square (RSS) are 217 recommended [40,41], [38]. Isotherm or kinetic models fit best with experimental data 218 when the number of parameters increases in which the optimisation of parameters is 219 accomplished by the minimisation of errors function at a given range. The various 220 mathematical functions are summarised in Table 2. 221



 Table 2
 Statistical functions

Statistical function	Equations	References
Chi-Squared test (χ^2)	$\chi^{2} = \sum_{i=1}^{n} \frac{(q_{e,cal} - q_{e,exp})_{i}^{2}}{q_{e,exp}}$	[40]
Residual Sum of Square error (SSE)	$SSE = \sum_{i=1}^{n} (q_{e,cal} - q_{e,exp})^2$	[39]
Coefficient of détermination (Adj-R ²)	$Adj-R^2 = 1 - \frac{\sum_{i=1}^{n} (q_{e,cal} - q_{e,exp})_i^2}{\sum_{i=1}^{n} [q_{e,cal} - \overline{q_{e,exp}}]_i^2}$	[38]

223

224 2.5. Photocatalytic activity experiments

The photocatalytic activity of the piliostigma reticulatum decorated TiO₂ based 225 composites was evaluated by monitoring the degradation of 500 mL of BPB dye 226 227 solution in a glass reactor under magnetic stirring. The solution was stirred in the dark for 30 min to establish adsorption-desorption equilibrium before irradiation. The 228 residual concentration of the dye solution (V= 3 mL) was measured using a UV 229 spectrophotometer at regular intervals of time for 3 hours. The effect of some key 230 231 operational parameters such as initial dye concentration, oxidising species, scavengers were performed. The pollutant degradation kinetics was monitored using 232

a SHIMADZU UV-1800 spectrophotometer at the wavelength range between 400 to
700 nm.

The discoloration potential (%) of BPB dye solution was calculated following Eq. (3):

236
$$\eta(\%) = \frac{(A_o - A_t)}{A_o} x 100$$

237 (3)

Where A_0 and A_t are the initial and at time *t* absorbance intensity peak at maximum wavelength of 592 nm in UV spectrum of BPB respectively.

A statistical optimisation for BPB degradation was performed by the Box Behnken Design (BBD) with a desirability function using Expert Design software (UniLaSalle-EME, Rennes, France). According to BBD, 13 sets of experiments instead of 17 were applied to optimise the degradation Yield key parameters, namely catalyst dose (coded as A), pH of solution (coded as B) and interference of NaCl salt (coded as C) with their levels as presented in Table 3.

Table 3 Independent Variables and their levels for experimental design

Variables	levels				
VallableS	-1	0	1		
A: Catalyst dosage (mg)	200	300	400		
B: pH	3	7	11		
C: NaCl Concentration	5	10	15		
(mg/L)	5	10	10		

247

The BPB dye removal (%) was used as metric to determine the effectiveness of 248 piliostigma decorated TiO₂ based composites as photocatalyst. To eliminate BPB 249 dye, The BPB dye removal (%) was adopted as a response (output) for BBD. In this 250 regard, the degradation experiments were conducted using 6 mg/L of 500 mL BPB 251 dye in a 1000 mL conical flask at a fixed duration of 180 min. After the degradation, 252 the liquid phase was separated from the solid phase by filtration using a microfilter 253 (0.45 µm) and the residual concentration of the dye solution was scanned using a 254 SHIMADZU UV-1800 spectrophotometer. The removal (%) was calculated according 255 to equation (3). Subsequently, an analysis of variance (ANOVA) and a second order 256

quadratic polynomial regression equation was employed to the model response asexpressed by Eq. (4):

259

$$S = \alpha_0 + \sum_{i=1}^{n} \alpha_i m_i + \sum_{i=1}^{n} \alpha_{ii} m_i^2 + \sum_{1 \le i \le j}^{n} \alpha_{ij} m_i m_j + \varphi \qquad (4)$$

Here, S stands for the response of BPB removal (%); α_0 ; α_i ; and α_{ii} are regression coefficient terms for linear and quadratic regression equations. α_{ij} is the interaction coefficient of coded variables m_i and m_j, and φ show the model error.

263 **3. Results and Discussion**

264 **3.1.** Physicochemical characterisations

265 **3.1.1.** X-ray Diffraction (XRD) and Raman Spectroscopy analysis

266 XRD analysis was applied to evaluate the phases present and the level of crystallinity of piliostigma reticulatum biomass (PBS), Pure TiO₂ and its derived composites 267 (TiO₂-AC₁ and TiO₂-AC₂). The XRD patterns are shown in Fig. (1a). The peaks at 2θ 268 = 15°, 24.45°, 27.70°, 31.13°, 36.48° and 38.32° corresponds to the peaks of 269 crystalline phase present in PBS [42]. The peak of 24.45° was defined as a 270 crystallographic plane of cellulose [43]. Furthermore this results are in agreement 271 with the report of Naik et al [44] when they characterised Canadian biomass for 272 alternative renewable biofuel. The pure TiO₂ and composites (TiO₂-AC₁ and TiO₂-273 AC₂) revealed numerous broad characteristic peaks positioned at $2\theta = 24.45^{\circ}$, 37.90° , 274 48.26°, 54.36°, 62.96°, 68.98°, 70.41°, 75.25° corresponding to crystallographic 275 planes of (101), (004), (200), (105), (204), (116), (220), (215) anatase TiO₂ phase 276 (JCPDS 21-1272 and 04-0447) of materials [45-48]. Furthermore, the broad peaks 277 at 27.45°, 36.14°, 41.41° and 55.28° refers to rutile TiO₂ phase (JCPDS 04-0447) 278 present in the materials [49], [50]. significance difference was observed for TiO₂-AC₁ 279 and TiO₂-AC₂ due to phosphoric chemical activation during TiO₂-AC₂ synthesis. 280 Moreover, the composites broad numerous reflections peaks. The angle $2\theta = 14.42^{\circ}$, 281 50.35°, 58.87°, 66.64° (TiO₂-AC₁) and 36.23°, 44.08°, 56.78° (TiO₂-AC₂) are ascribed 282 to rutile/anatase TiO₂, an indication of the formation of rutile and anatase 283 incorporated into graphitic carbon respectively. These results are in agreement with 284 the trend of other reports [51–57]. The crystallinity of the synthesised composites 285

(TiO₂-AC₁ and TiO₂-AC₂) was measured by Raman spectroscopy as shown in Fig. 286 (1b). It's remarkable that, the spectrum displays the bands at 511 and 634 cm⁻¹ 287 assigned to anatase TiO₂ crystalline phase [58,59], which are related to Raman 288 active modes: B_{1g+} A_{1g} and E_g [60], [61] corresponding to O-Ti-O bonding and Ti-O 289 stretching vibrations [62] respectively. The bands at 263 and 423 cm⁻¹ ascribed to 290 rutile TiO₂ [63]. In addition to that, we notice the presence of carbon modes at bands 291 of 1354 cm⁻¹ and 1603 cm⁻¹, which belongs to defects (D) and graphitic (G) structures 292 of carbon material [57], [64] respectively for the composites. the resulted ID/IG ratio is 293 294 0.84 less than 1 indicates a high degree of graphitisation [65] of carbon material in the composites. This result confirmed the coexistence of carbon and TiO₂ in the 295 296 composites materials. The nanoparticles of TiO₂ and composites samples implemented a Raman peak spectra similar to the characteristic of anatase and rutile 297 phases of TiO₂ [66], which is in adequate correlation with the XRD patterns presented 298 earlier. The volumetric fraction of anatase formed in the composites during the 299 calcination was calculated using the diffraction peak intensities corresponding to 2θ = 300 25.5° for anatase and 2θ = 27.5° for rutile by applying the method used by pasikhani 301 et al [67]. According to figure 1, the TiO₂-AC₁ and TiO₂-AC₂ have approximatively 302 37% of rutile and 63% of anatase phases. The study conducted in this work revealed 303 that the phosphoric chemical activation of PBS reduces the volumetric fraction of 304 305 anatase in the composite. The composite materials with the two crystalline phases show the band gap energy of 2.8 eV for TiO₂-AC₁ and 2.5 eV for TiO₂-AC₂ compare 306 to the pure TiO₂ 3.1 eV. This can be beneficial in reducing the recombination of 307 photo-generated electrons, holes and enhancing photocatalytic ability [67]. 308



Fig. 1. (a) XRD patterns and (b) Raman Spectra of materials

311 **3.1.2.** Scanning electron microscopy (SEM) and BET analysis

SEM with variable magnifications was performed to study the microstructure of 312 different sections of pristine piliostigma reticulatum (PBS) and the derived composites 313 (TiO₂-AC₁ and TiO₂-AC₂). Fig. 2. shows the SEM images of piliostigma biomaterial 314 (PBS) and its composites. According to the morphological features, the obtained 315 micrograph of piliostigma biomass reveals a surface with less pores (Fig. (2a)). The 316 biomass used in this study had almost negligible pores; this observed trend is in 317 agreement with the results obtained by Sahoo et al [43]. Furthermore, it has a 318 uniform shape and size and is highly agglomerated, which may be attributed to the 319 fact that no treatment of the biomass was involved. Fig. 2 (b). shows the SEM image 320 of the PBS based composite, which reveals a high distribution of surface area and 321 the distinct roughness pattern of the TiO₂ clusters deposited (uniformly) on the 322 carbon surface. It is evident from Fig. 2 (c). that the TiO₂ are deposited irregularly 323 and presents more pore size due to phosphoric acid chemical activation used in the 324 325 synthesis process.

The specific surface area was verified by Brunauer-Emmett-Teller theory using the 326 327 N₂ adsorption-desorption isotherm as summarised in table 4 and figure S1 for hysteresis loops. According to BET results the TiO₂-AC₂, had a high surface area of 328 231.961 m²/g, while TiO₂-AC₁ had a lower surface area of 159.681 m²/g. This result 329 signified that the TiO₂-AC₂ composite would be able to better fix contaminants during 330 water treatment process. Furthermore, the phosphoric acid chemical activation of the 331 biomass played an important role to improve the surface area of TiO₂-AC₂ as can be 332 seen in the SEM spectra (Fig. 2). 333



Fig. 2. SEM micrographs of (a) piliostigma biomaterial (PBS), (b) TiO₂-AC₁ and (c) 336 TiO₂-AC₁

 Table 4 Specific Surface Area results

Materials	Sвет (m²/g)	S _{mic} (m²/g)	S _{Ext} (m ² /g)	Pore Volume (cm ³ /g)	Particle Size (Å)
AC	181.386	129.138	52.248	0.0579	330.785
TiO ₂ -AC ₁	159.681	65.078	94.603	0.0319	375.748
TiO ₂ -AC ₂	231.961	118.374	113.586	0.0536	258.664

SBET: BET surface Area, Smic: Micropore surface Area, SExt: External surface Area 339

3.1.3. Optical absorption analysis (UV-vis diffuse reflectance spectroscopy) 340

Diffuse reflectance spectral analysis (DRS) of the various materials was performed in 341 order to investigate the light absorption and the band gap energy changes of our 342 based composites caused by the addition of activated and non-activated piliostigma 343 344 biomass. According to the DRS results as implemented in Fig. 3(a). the PBS, TiO₂, TiO₂-AC₁ and TiO₂-AC₂ showed absorption sharp edges at around 650.64, 353.11, 345 346 371.32 and 396.01nm respectively. In addition to that, the band gap energy of TiO₂, TiO₂-AC₁ and TiO₂-AC₂ (Fig. 3(b).) were obtained as 3.1, 2.8 and 2.5 eV respectively. 347 It is clear that the TiO₂ and the based composites will absorb in visible region. The 348 gap energy (E_g) decreases for the based composites due to carbon incorporation 349 during thermal treatment and phosphoric chemical activation. Besides, the TiO₂-AC₂ 350 composite revealed high absorption efficiency compare to pure TiO₂ at higher 351 352 wavelength caused by optimal heterojunction between the basic materials and chemical activation of the biomass before thermal treatment. 353

337



Fig. 3. (a) Diffuse Reflectance Spectra, (b) Plot of transferred Kubelka-Munk versus
 energy of PBS, TiO₂ and the derived composites TiO₂-AC₁ and TiO₂-AC₂

357 **3.1.4.** Fourier transform infrared spectrophotometry (FTIR)

FTIR spectra of pristine piliostigma and the composites are shown in Fig. 4. The PBS 358 spectra are typical of lignocellulosic biomass and display a series of very sharp 359 absorption peaks due to the crystallinity of the samples. As indicated, OH stretching 360 vibration is depicted at 3277 cm⁻¹ due to the presence of carboxylic acid, alcohol and 361 moisture [42], [53] while C-H stretching was observed at 2927 cm⁻¹ [7] since no 362 carbonisation and/or activation of piliostigma was involved. Adsorptions at 1610 cm⁻¹, 363 1025 cm⁻¹ corresponded to C=O, C-O functional groups signifying the existence of 364 ketones, ester, carboxylic acids and aldehydes [68]; [42]. The wide band at 2160-365 2020 cm⁻¹ is ascribed to C=C of alkenes [69]. The peak at 1448 cm⁻¹ presented the C-366 H vibrations indicating alkanes [70] while the peak at 1248 cm⁻¹ were attributed to 367 C=C of aromatic group. The presence of several functional groups on the surface of 368 piliostigma biomass as identified by FTIR indicates the potential of this biomaterial to 369 interact with pollutants (Cr (VI) and BPB in solution). Furthermore, the composites 370 spectrum shows specific peaks around 738 to 935 cm⁻¹ corresponding to Ti-O 371 absorption group [71,72], [53] that is due to TiO₂ loaded on the carbon. The peak at 372 2335 cm⁻¹ is related to the asymmetric stretching vibration of the O=C=O group [73] 373 which can play the role of an electron donor is formed during the synthesis process. 374 Others reports from literature ascribed to the peak at 2335 cm⁻¹ the C=O [74] and Ti 375 376 [73].





379 3.1.5. X-ray fluorescence spectrometry fundamental parameters (XRS-FP)

To better understand the chemical and elemental composition of piliostigma and the 380 derived composites, XRS-FP was performed to identify inorganic elements and 381 mineral matters. In the present study, for most part, piliostigma biomass implied high 382 383 concentrations of O, Ca, K, Mg, Al, Cl and minor concentrations of Si, S, Fe as tabulated in Table 5. Similar results were reported by Sahoo et al [75] who 384 characterised non-edible lignocellulosic biomass to elucidate their biofuel production 385 potential. These metalloid elements were also detected by Oo et al [76] in the forest 386 and sugarcane leaf biomass. On the contrary, the piliostigma based composites 387 (TiO₂-AC₁ and TiO₂-AC₂) showed maximum contents of O, Ti, Cl for TiO₂-AC₁ and P 388 for TiO₂-AC₂ with a lower percentage of other elements. This result confirmed the 389 presence of TiO₂ in the composite, as shown earlier by SEM micrographs on the 390 derived composites. 391

392		Table	5 Elem	iental	comp	osition	of pil	iostigm	a bioma	aterial			
Materials	Elements	0	Mg	AI	Fe	S	CI	К	Р	Ti	Si	Ca	Others
PBS		32.30	15.19	4.81	1.18	1.63	3.33	17.83	00.62	00.12	2.05	19.84	1.10
TiO ₂ -AC ₁	wt (%)	34.87	03.39	2.35	0.37	0.26	8.21	05.88	00.45	37.05	0.86	05.01	1.30
TiO ₂ -AC ₂		45.39	00.25	1.97	0.62	0.04	1.15	10.50	23.64	12.80	0.58	02.14	0.94

394 3.2. Adsorption tests results

395 3.2.1. Effect of contact time

Equilibrium time is one of the most important parameters in evaluating the efficiency 396 of an adsorbent. It informs about the removal rates of the pollutants in adsorption 397 process. It is known that high removal at short contact time reveals that film diffusion 398 is a controlling reaction step while high removal at long contact time indicates that 399 intraparticle diffusion may be the controlling step [77]. The adsorption of Cr(VI) onto 400 piliostigma decorated TiO₂ based composites at initial concentration of 2 mg/L was 401 studied as a function of contact time to reach the adsorption equilibrium time (Fig. 5.). 402 The results reveal that about 98% and 99% of Cr(VI) was adsorbed with the 403 maximum uptake capacity of 1.86 and 1.93 mg/g at an equilibrium time of 30 min by 404 TiO₂-AC₂ and TiO₂-AC₁ composites respectively as observed by [78]. These results 405 indicate that film diffusion and chemical adsorption contribute to the rate determining 406 step. Liu et al observed a similar trend when removing Cr(VI) ions in aqueous 407 408 solution with zeolite/chitosan composites [79].



409

Fig. 5. Effect of contact time for Cr(VI) adsorption. Conditions : m=0.02 g; pH=1.5;
 Conc=2 mg/L; T=20°C.

412 3.2.2. Effect of adsorbent dose

413 Catalyst dose is considered as a key factor for choosing a catalytic material for the 414 removal of inorganic wastes. A high uptake of pollutants on limited material

(adsorbent) quantities and the establishment of equilibrium means high efficiency of 415 the adsorbent towards the removal of inorganic contaminants. This can shows the 416 ability of our composites for a quantitative removal of Cr(VI) of initial concentration of 417 2 mg/L. The observed trend of a small decrease in removal percentage and the 418 decrease in adsorption capacity with the increase of both composites dose is shown 419 in Figure 6. Decreasing the removal percentage of Cr(VI) by raising the mass of 420 catalyst is observed, reaching a percentage of 89% and 91% with 0.04 g of TiO₂-AC₂ 421 and TiO₂-AC₁ can be observed in Fig. 6. respectively. However, a decrease of the 422 423 adsorbed amount is shown with the addition of adsorbent dose. The optimum uptake capacity is obtained with a catalyst dose of 0.01 g for a volume 20mL. These results 424 425 imply that a small decrease of the adsorption percentage with a raising adsorbent dose is due to the formation of aggregates that reduce access to some active sites 426 for a given concentration. The higher uptake quantity of pollutants at lower adsorbent 427 mass is attributed to the optimal dispersion of adsorbent in the medium with absence 428 of the formation of aggregate that would mask some active sites [78]. This trend is 429 in agreement with the report of Almeida et al [80], who mad same assumption on 430 chemically activated red mud for hexavalent chromium adsorption. 431



432

Fig. 6. Effect of adsorbent dosage for Cr(VI) adsorption. Conditions : t=30 min ;
 pH=1.5 ; Conc=2 mg/L ; T=20°C.

435 **3.2.3. Effect of pH**

The solution pH is the second most important key operational parameter that 436 influences the electrostatic interactions of adsorbents and pollutants in solution 437 during the adsorption process. Electrostatic interactions are closely related to the pH 438 value because it determines the form of Cr(VI) chemical specifications and modifies 439 some functional groups by ionisation. The pH value affects, the surface charge on the 440 adsorbent. As illustrated in Fig. 7., the adsorption capacity and the removal 441 percentage of Cr(VI) on the piliostigma based composites decrease from 1.93 to 442 0.002 mg/g (TiO₂-AC₁); 1.86 to 1.75 mg/g (TiO₂-AC₂) and 96.57 to 0.11 % ; 93.25 to 443 87.94% with increase of pH from 1.5 to 6. This trend shows that the lower pH of 444 solution favours the Cr(VI) adsorption on TiO₂-AC₁ and TiO₂-AC₂ respectively due to 445 the ionic nature of Cr(VI) molecules. Similar results of steady decrease of Cr(VI) 446 adsorption with raising pH was also cited in literature [14]. TiO₂-AC₁ composite has 447 lower adsorption capacity of Cr(VI) at high pH which can be attributed to a decrease 448 in the extent of ionic bond formation and weaker ion-dipole interactions [81] while 449 TiO₂-AC₂ composite show a less decrease in adsorption capacity. More so, there is 450 competition between hydroxyl ions and Cr(VI) ions for the occupations of adsorption 451 sites near neutral and alkaline conditions. Masinga and co-authors draw similar 452 conclusions during the removal of Cr(VI) ions by polyethyleneimine impregnated 453 activated carbon [82]. This result confirms the fact that Cr(VI) ion adsorption is 454 favourable at acidic pH for TiO₂-AC₁ [83], but TiO₂-AC₂ offers the possibility to work 455 near neutral pH value which are close to pH values of real industrial wastewater and 456 surface water due to phosphoric chemical activation used in the route 2. 457



Fig. 7. Effect of pH for Cr(VI) adsorption. Conditions : t=30 min; m=0.02 g; Conc=2
 mg/L; T=20°C.

461 3.2.4. Effect of Cr(VI) initial concentration

458

A given mass of piliostigma based composites can adsorb only a certain amount of 462 Cr(VI) ions, that's why the initial dye concentration plays an important role and 463 provides an essential driving force for mass transfer between the adsorbate and solid 464 phases in the adsorption process. The effect of initial concentration on adsorption of 465 Cr(VI) ions was studied. As evident from the results depicted in Fig. 8., the uptake 466 capacity increased with the increase in the initial concentration, whereas the removal 467 percentage shows a saturation plateau at a concentration of 1.6 mg/L for a given 468 catalyst dose of 0.01 g that emerged from the total occupation and saturation of 469 surface-active sites upon increasing Cr(VI) ions concentration. The higher absorbed 470 quantity is ascribed to greater interaction of Cr(VI) ions with active groups on the 471 surface of the composites, resulting from the higher availability of pollutants that 472 occupied the maximum sites. However, we noticed that the simultaneous saturation 473 474 plateau of the removal percentage could be due to the fact that, the considered mass become saturated at higher concentrations, leaving less residual Cr(VI) ions behind 475 476 in solution. The results agree with the observations in literature [82], [84,85].





Fig. 8. Effect of initial Cr(VI) ions concentration. Conditions : t=30 min ; m=0.01g ;
 pH=1.5 ; T=20°C.

480 3.3. Kinetics modelling analysis

Kinetics study is a vital aspect that helps for understanding the reaction mechanism of Cr(VI) adsorption on piliostigma based composites. It is an important tool to optimise the design of an adsorption system in terms of economics and efficiency. Best fitting of experimental data was evaluated by four reaction control models: pseudo-first order, pseudo-second order, Elovich and intraparticle diffusion. All equations are summarised in Table 6 below.

Table 6 Nonlinear kinetics model equations

Kinetic models	Non-linear form Referen	ces
Pseudo first order	$q_t = q_e [1 - \exp(-K_1 t)]$	[14]
Pseudo second order	$q_t = \frac{q_e^2 K_2 t}{1 + q_e K_2 t}$	[5]
Elovich	$q_t = \frac{1}{\beta} \ln(1 + \alpha\beta t)$	[24]
Intraparticle diffusion	$\mathbf{q}_t = k_{int}\sqrt{t} + c$	[86]

488

where q_t and q_e (mg.g⁻¹) are the adsorbed capacities at a time *t* and at equilibrium respectively. k_1 (min⁻¹) is the rate constant of pseudo first order and k_2 (g.mg⁻¹min⁻¹) is the rate constant of pseudo-second order of the adsorption process. k_{int} is the intraparticle diffusion rate constant (mg.g⁻¹.min^{-1/2}) and c represents the value of the thickness of the boundary layer (mg.g⁻¹). α refers to the initial adsorption rate (mg. g⁻¹). ¹. min⁻¹) and β is related to the activation energy for chemisorption (g.mg⁻¹).

The kinetic parameters derived from fitting the adsorption data of Cr(VI) are shown in Table 7 and the representative nonlinear plots are presented in Fig. 9. As can be observed, the adsorption of Cr(VI) on piliostigma based composites showed good nonlinear fit of pseudo-first order, pseudo-second order and Elovich rather than intraparticle diffusion. It seems from the linear fitting of intraparticle diffusion model (figure S2) that film diffusion is a controlling reaction step in Cr(VI) adsorption process [77].

The R^2 (0.99) value is closer to 1 and the calculated uptake capacity (q_{ecal}) of 502 pseudo-second order matched well with the experimental data (qexp) and present 503 lower errors analysis values (Table 8) [80]. These results lead to the conclusion that 504 there is a high affinity and fast bonding of Cr(VI) ions molecules to the surface of 505 piliostigma based composites. In addition, the rate constant K₂ is higher than the 506 others (K₁, K_d) indicating faster equilibrium of Cr(VI) ions uptake as desired in 507 508 adsorption systems for practical applications in industrial wastewater treatment. The lowest value of thickness shows that the intraparticle diffusion does not contribute to 509 510 the rate determining step as determined by low contact time. This study suggests that, the adsorption process follows a chemisorption mechanism as can be confirmed 511 512 by FTIR results on the surface functional groups, XRS-FP results on the various components that can provide electrostatic interactions and SEM imaging which 513 514 confirms the presence of surface area and pores.



Fig. 9. Nonlinear plot of kinetic models



 Table 7 Calculated parameters for kinetics of Cr(VI) adsorption

Materials	q _{exp}	Pseu	ıdo fir	st order	Pse ord	udo s er	econd	Intra diffu	apartio usion	cle	Elo	vich	
		R ²	q m	k 1	R ²	qm	k ₂	R ²	k d	С	R ²	В	α
TiO ₂ -AC ₁	1.93	0.99	1.90	8.84E+10	0.99	91.92	4.42	0.31	0.026	1.17	0.99	9 55.63	6.58E+42
TiO ₂ -AC ₂	1.86	0.99	1.85	0.44	0.99	91.86	2.95	0.31	0.025	1.14	0.99	953.40	3.99E+39

518 519

Table 8 Statistical results of kinetics study

Kinetics				
Ninetics	X ²	RSS	Total	adj-R ²
model/Materials				-
	TiO ₂ -AC	1		
pseudo first order	0.00080	0.00600	0.0068	0.99
pseudo second order	0.00075	0.00500	0.0058	0.99
Intraparticle diffusion	0.32000	2.23000	2.55	0.21
Elovich	0.00073	0.00500	0.0057	0.99
	TiO ₂ -AC	2		
pseudo first order	0.00009	0.00065	0.0007	0.99
pseudo second order	0.00007	0.00046	0.0005	0.99
Intraparticle diffusion	0.29000	2.08000	2.37	0.21
Elovich	0.00006	0.00040	0.0004	0.99

520

521 **3.4.** Analysis of the equilibrium modelling of isotherms

Adsorption isotherm modelling represents the mathematical relation of uptake capacity of the target molecule per gram of catalyst as a function of the equilibrium concentration at equilibrium and at a certain temperature. It reveals information about the surface properties of the adsorbent and removal mechanism of the target molecule, in our case the Cr(VI) ions. The equilibrium data of Cr(VI) ions are analysed by 2, 3, and 4 parameters isotherm models. The regression equations of both models are shown in Table 9.

 Table 9 Nonlinear isotherm models equations

Isotherm model	Non-linear form	References
Two parameter models		

Langmuir	$q_e = \frac{q_m K_L C_e}{1 + K_L C_e}$ $R_L = \frac{1}{1 + K_L C_0}$	[87,88]
Freundlich	$q_e = k_f c_e^{1/n}$	[89]
Temkin	$q_e = b_T \ln(K_T C e)$	[90]
Three parameter models		
Sips	$q_{\rm e} = \frac{\rm K_s C_e^{ns}}{1 + a_s C_e^{ns}}$	[91]
Redlich-Peterson	$q_{\rm e} = \frac{\rm ArC_{e}}{1 + \rm KRC_{e}^{n}}$	[92]
Toth	$q_e = \frac{\mathrm{K_T}\mathrm{C_e}q_m}{[1 + (\mathrm{K_T}\mathrm{C_e})^n]^{\frac{1}{n}}}$	[91]
Khan	$q_{\rm e} = \frac{q_{\rm m} b_{\rm k} C_{\rm e}}{(1 + b_{\rm k} C_{\rm e}) a_{\rm k}}$	[91]
BET	$\mathbf{q}_e = \frac{\mathbf{q}_m K_s C_e}{(1 + K_s C_e)(1 - K_L C_e + K_s C_e)}$	[93]
Four parameter models		
	$a \ b \ C^{1+x+y}$	

Baudu	$q_e = \frac{q_m b_0 c_e}{1 + b_0 C_e^{1 + x}}$	[92,93]
Fritz-schlunder	$q_{\rm e} = \frac{q_{\rm mFS} K_{\rm FS} C_{\rm e}}{1 + q_{\rm mFS} C_{\rm e}^{\rm M_{FS}}}$	[94], [38]
Marczewski-jaroniec	$q_{\rm e} = q_{\rm MJ} \left[\frac{({\rm K}_{\rm MJ} {\rm C}_{\rm e})^{\rm n}_{\rm MJ}}{1 + ({\rm K}_{\rm MJ} {\rm C}_{\rm e})^{\rm n}_{\rm MJ}} \right]^{\rm m}_{\rm MJ}$	[41], [38]

The Langmuir model assumes a monolayer adsorption mechanism where the 531 adsorbent disposes of a fixed number of active sites of similar activation energy and 532 affinity towards the adsorbate. In this model, the steric limitation between the 533 adjacent adsorbate species is ignored [87]. q_{max} and K_L are the Langmuir constants 534 which are related to the adsorption capacity. The Freundlich adsorption isotherm 535 suggests a multilayer adsorption mechanism where various sites with different 536 adsorption energies are involved [89]. It is assumed that the heterogeneous surface 537 of the adsorbent exhibits non-uniform distribution of adsorption heat instead of 538 exponential decrease upon the end of the adsorption process. K_F and n are the 539

Freundlich constants which are related to the adsorption capacity and intensity. The Temkin isotherm contains a factor that explicitly considers adsorbent-adsorbate interactions. The model assumes that the heat of adsorption of all molecules in the layer reduces in a linear way rather than in a logarithmic coverage [90]. Furthermore, b_T is the constant of adsorption energy, T is the temperature (K), K_T is binding constant at equilibrium (L.g⁻¹).

The Sips and Redlich-Peterson models are hybrid models combining Langmuir and 546 Freundlich models. They have been frequently applied to describe adsorption in 547 homogeneous and heterogeneous systems [91]. K_R, a_R and n are Redlich-Peterson 548 parameters while q_m, K_s and n_s are Sips parameters. The Toth model is developed to 549 550 widen the application of the Langmuir model in heterogeneous systems. It assumes that the adsorption energy of most adsorption sites is smaller than the mean energy 551 [92]. q_m is the adsorption capacity, K_T is the Toth constant and n is a component that 552 describes the degree of heterogeneity of the adsorption systems. The Khan model is 553 a generalised isotherm dedicated to the adsorbate adsorption from pure solutions, in 554 which both Langmuir and Freundlich models are represented. It was established for 555 single-and multi-component adsorption systems [91]. The BET isotherm model is a 556 special form of Langmuir isotherm extended to derive multilayer adsorption systems 557 in liquid-solid interface. It uses the same assumptions applied in Langmuir model with 558 559 the addition of second, third and higher layers having the same energy of adsorption which equals heat of fusion, and are not influenced directly by adsorbent-adsorbate 560 interactions [93]. 561

The Fritz-Schlunder isotherm is an empirical equation of Langmuir-Freundlich type to 562 which a wide range of experimental results can fit due to a large number of 563 coefficients in the model [38], [93,94]. Nonlinear regression analysis can be used to 564 determine the isotherm parameters [92]. The Bauder isotherm is the reduced form of 565 the Langmuir model taking into account that the Langmuir coefficients are not 566 constant in a broad range. For lower surface coverage, the Bauder isotherm model is 567 the reduced form of the Freundlich model [38], [92,93]. The Marczewski-Jaroniec 568 isotherm resembles to the Langmuir model. It is the recommended model of local 569 Langmuir isotherm and adsorption energies distribution in the active sites of 570 adsorbent [41], [92,93], [38]. 571

The related non-linear plots that correspond to these isotherms are presented in Figs. 572 10.,11.,12. and the calculated parameters are collected in Tables 10,11,12. As shown 573 in Fig. 10., none of the two-parameter isotherms fitted optimally the experimental 574 data for either of the composites as reflected by the lowest R² (Table 10). On the 575 other hand, the Sips model (Table11) shows a good correlation with the experimental 576 data as reflected by the high R^2 (0.92 and 0.93) for TiO₂-AC₁ and TiO₂-AC₂ 577 respectively. The calculated values of adsorption capacity (q_{e.cal}= 3.25 and 3.53) are 578 closer to the experimental values ($q_{e.exp}$ = 3.46 and 3.49). The n_s constant of the Sips 579 model reflects the high affinity of the Cr(VI) ions molecules with the piliostigma based 580 composites, most probably due to high electrostatic interaction. The highest value of 581 582 K_s indicates multilayer binding of Cr(VI) ions molecules onto heterogeneous surface of piliostigma based composites attributed to organic and inorganic components 583 present on the surface of the adsorbent, a hypothesis confirmed by the results of 584 FTIR and XRS-FP. Besides, the Marczewski-Jaroniec four parameter isotherm 585 (Table 12) shows a higher R^2 (0.93) than that of the Sips model for TiO₂-AC₁ with 586 good prediction of experimental data. According to the errors analysis (Table 13) the 587 isotherm that fitted best the experimental data is the Marczewski-Jaroniec for TiO2-588 AC₁ and Sips for TiO₂-AC₂, based on the lower value of the errors function and good 589 adjusted- R² which shows satisfactory correlation between predicted and 590 591 experimental results. The adsorption capacity of piliostigma based composites were compared with other adsorbents previously applied for the adsorption of Cr(VI) ions 592 molecules, presented in Table 14. Although the prepared composites in this work 593 achieved lower adsorption capacity compared to numerous adsorbents in the 594 literature, its adsorption capacity is much higher than ARM-HCI, ARM-HNO₃ (2.44 595 and 2.65 mg/g) for concentrations higher than the one of the present work [80]. 596 Furthermore, the prepared TiO₂-AC₂ composite offers the possibility to proceed at pH 597 6 which is suitable for industrial real wastewater. The simple, abundant and eco-598 friendly nature of the prepared composites is their main advantage for practical 599 applications. 600



Fig. 10. Nonlinear plot of 2 parameter isotherm models.



Table 10 Calculated parame	eters isotherm of	Cr(VI) adsorption
----------------------------	-------------------	-------------------

2 parameter Isotherms	Materials	Calcu	lated paran	neters	
Longmuir	TiO ₂ -AC ₁	0	-3.73	0	B
Langmuir	TiO ₂ -AC ₂	11225	0.001 R	0.64	n _L .
Fraundlich	TiO ₂ -AC ₁	43.66	1.86	0.73	
Freundlich	TiO ₂ -AC ₂	19.02 n	1.22 R	0.49	
Tomakin	TiO ₂ -AC ₁	4.78 K	8.22	0.87	
IEMKIN	TiO ₂ -AC ₂	3.23	R [−] 12.18	0.67	





Table 11 Calculated parameters isotherm of Cr(VI) adsorption

3 parameter								
Isotherms	Materials		Ca	Iculated p	arar	neters		
Sine	TiO ₂ -AC ₁	3.25	К.	5.97	n.	11.61	2	0.92
Siba	TiO ₂ -AC ₂	3.53	INS	7.18	IIS	n 10.26		0.93
Radlich-Paterson	TiO ₂ -AC ₁ K_	10.73	a_	0.0001	n	4.62E+09	2	0.69
neulicii-i eleisoii	TiO ₂ -AC ₂	12.9	∽R	0.01		n 24.05	n	0.64
Toth	TiO ₂ -AC ₁ K_	4.78E-04	a	0.49	ŧ	1.09E-05	2	0.69
lotti	TiO ₂ -AC ₂	0.025	۳m	0.027	L	2.67E-05		0.64
Khan	TiO ₂ -AC ₁	3.38	к	3.16	n	7.09E-15	2	0.69
Kildi	TiO ₂ -AC ₂	3.4	ĸ	3.78		1.77E-14		0.64
RET	TiO ₂ -AC ₁	305.78	Ke	1.80E-02	К.	1.34	2	0.79
	TiO ₂ -AC ₂	56.9	113	0.19	••L	5.60E-01		0.65



613

Table 12 Calculated parameters isotherm of Cr(VI) adsorption

4 parameter Isotherms	Materials	5		C	alculate	d pa	arameters				
Doudu	TiO ₂ -AC ₁	a	7.005	K	6.23		0.51		0.35	_2	0.81
Baudu	TiO ₂ -AC ₂	Ч _т	4.19	ĸ	4.53	У	-86.83	X	87.05	R	0.65
Fritzschlunder	TiO ₂ -AC ₁	Α	43.63	в	0.000 1	n	4.46E+09	m	1.86	R ²	0.82
	TiO ₂ -AC ₂		19.01		0.01		23.06		1.22		0.65
Marczewski-	TiO ₂ -AC ₁	qm _M	31.18	K	8.55		9.56		20.4	_2	0.93
jaroniec	TiO ₂ -AC ₂	J	95.71	к _{мј}	6.11	n _M ,	, 27.47	m _{MJ}	0.16	R	0.75
615											
616	Table	13 St	atistica	al result	ts of equil	ibriu	um modellir	ng			
Isotherm models/Materials	X²	RSS	Total	adj- R²	Isothern models/	n 'Mat	terials	χ²	RSS	Tot	adj- al R²
TiO ₂ -AC ₁					TiO ₂ -AC	2					
Тwo р	arameter	mode	I				Two para	mete	r mode	el	
Langmuir	3.89	6.98	10.87	-0.16	Langmu	ıir		0.53	3.75	4.2	28 0.58

28

0.4

Redlich-peterson	0.52	3.13	3.65	0.58	Redlich-peterson	0.52	3.75	4.27	0.62
Toth	0.52	3.13	3.65	0.58	Toth	0.52	3.75	4.27	0.62
Sips	0.13	0.79	0.92	0.61	Sips	0.45	2.71	3.16	0.9
Khan	0.52	3.13	3.65	0.58	Khan	0.62	3.75	4.37	0.52
BET	0.33	2.03	2.36	0.73	BET	0.61	3.63	4.24	0.54
Four paran	neter	mode			Four para	meter	mode	el	
Four paran Frizt-Schlunder	neter 0.36	mode l 1.84	2.2	0.71	Four para Frizt-Schlunder	meter 0.72	mode 3.6	el 4.32	0.44
Four paran Frizt-Schlunder Baudu	neter 0.36 0.36	mode l 1.84 1.84	2.2 2.2	0.71 0.71	Four para Frizt-Schlunder Baudu	0.72 0.72	mode 3.6 3.6	4.32 4.32 4.32	0.44 0.44

Table 14 Comparative table of operational parameters and adsorption capacities for

the removal of Cr(VI) by other alternative adsorbents.

Catalyat	۳Ц	Dosage	Concentration	Time	qe	Deferences
Calaryst	рп	(g)	(mg/L)	(min)	(mg/g)	References
ARM-HCI	4.4	0.22	10	30	2.94	[00]
ARM-HNO3	5.2	0.23	12	30	2.65	[00]
ACAP	2	0.5	50	120	36.01	[81]
Corn Straw	6.5	0.5	200	120	116.97	[85]
MAC-PEI	2	1	200	120	114	[82]
Groundnut shells	2	2	13	80	131	[95]
Corn stalks	15	25	300	150	80 5	[28]
derived-ACs	4.5	2.5	500	150	09.0	[20]
Maghemite	25	0 1	5	2 2	1 15	[06]
Nanoparticles	2.5	0.1	5	22	4.15	[90]
AC/nZVI	4	1.5	15	1440	6.67	[97]
NCNB	4	1	1000	90	2749.68	[98]
Fe/ZnFe ₂ O ₄ -	1	0.05	7	150	13 02	[00]
MNB	I	0.05	7	130	10.92	[99]
GEO	2	0.05	50	60	27.78	[100]
OCNOs	2	0.025	100	720	26.53	[101]
TiO ₂ -AC ₁	1.5	0.01	2	30	3.46	Present study
TiO ₂ -AC ₂	1.5	0.01	2	30	3.49	Present study

621 **3.5.** Photocatalytic ability of piliostigma reticulatum based composite

622 The photocatalytic efficiency of the synthesised catalysts under UV irradiation was assessed by choosing BPB as pollutant model. To reasonably evaluate the 623 photocatalytic activity of the composites, blank experiments and adsorption tests (Fig. 624 13.(a)), were conducted to evaluate BPB degradation under UV light, biomass 625 activity, TiO₂ and composites adsorption of BPB. As shown in Fig. 13.(b), the light 626 and biomass (PBS) have negligible effect on the degradation of BPB. Thereby, 627 degradation of BPB by photolysis and pristine PBS can be ignored as shown by 628 [102]. For the adsorption study, the pure TiO₂ and TiO₂-AC₁ composite exhibited 629 considerable secondary reaction with BPB while the TiO₂-AC₂ composite presented 630 low adsorption efficiency as compared to its catalytic capability, hence surface 631 adsorption did not play an important role in the elimination of BPB dye. Therefore, the 632 degradation activity of TiO₂-AC₂ composite can be evaluated. The TiO₂-AC₁ 633 composite was not used for further study due to the fact that the raising of 634 absorbance in BPB spectra may be due to TiO₂-AC₁ reaction/complexation with BPB 635 chromophore and the appearance of an intermediate adsorbing light at the same 636 wavelength. In comparison with pure TiO₂ obtained from the same procedure of 637 synthesis, TiO₂-AC₂ composite shows better photocatalytic efficiency with 100% 638 removal of BPB after 3h of UV irradiation. The outstanding photocatalytic 639 performance of TiO₂-AC₂ composite can be attributed to the synergic interaction 640 between activated PBS transformed to carbon during thermal treatment and TiO₂ as 641 642 confirmed by Raman analysis presented earlier. As a conclusion, phosphoric chemical activation of PBS is beneficial for photocatalytic activity of piliostigma based 643 644 composite. For this reason, TiO₂-AC₂ composite is chosen for further experiments.





650 **3.5.1. Effect of concentrations and kinetics study**

646

To get insight into the mechanisms that affect the photocatalytic efficiency of the 651 TiO₂-AC₂ composite towards the BPB dye molecules, the pollutant concentration, a 652 very important parameter in waste water treatment, needs to be monitored and 653 studied. [103]. The effect of initial BPB dye concentrations on the photocatalytic 654 elimination has been varied from 2 ppm to 10 ppm at natural pH and a catalyst dose 655 of 200 mg/L. As depicted in Fig. 14., the removal % of BPB dye is inversely 656 decreasing with the increase of pollutant concentrations. This decrease in 657 degradation efficiency might be caused by the presence of increased dye molecule in 658 the solution compared to the number of SO4" and OH radicals [31]. A high initial 659 concentration can decrease the level of reaction between BPB dye and reactive 660 species. Furthermore, reactive free radicals might have been consumed by the 661 intermediates causing competitive parallel reactions between free radicals and BPB 662 dye molecules and intermediates [31]. On the other hand, higher BPB concentrations 663 revealed strong absorption of light, consequently limiting the generation of higher 664 concentrations of reactive oxygen species (ROS) and the diffusion step of the photo-665 excited to the TiO₂-AC₂ surface [29]. Similar results have been reported by other 666 works on the photocatalytic degradation of BPB dye [102,103], Reactive Green 12 667 dye [29], Sudan Black B dye [31]. 668





Fig. 14. Effect of BPB dye initial concentrations (m=150mg; V=500mL; pH natural)
Concerning the kinetics of the studied system, the experimental data was fitted to
pseudo first order [104,105] and Langmuir-Hinshelwood model [30] according to Eqs.
(5) and (6):

674
$$ln\left(\frac{c_o}{c}\right) = K_{app}.t$$
 (5)

675
$$\frac{1}{r_o} = \frac{1}{k} + \frac{1}{kK}\frac{1}{C_o}$$
 (6)

where C_0 and C represents the initial and actual concentration at time t respectively, K_{app} the apparent rate constant, r_0 is the initial rate of disappearance, k denotes the reaction rate constant for the process and K is the adsorption coefficient of reactants.

The plots and calculated kinetic parameters allow to understand the photocatalytic 679 680 activity of the synthesised biomass based photocatalyst [106]. Fig. 15. demonstrates that the data was well-fitted with pseudo-first order kinetic model [107] with a 681 correlation coefficient value of R² between 0.96 to 0.99 (Table 15) for both 682 concentrations while the data does not fit the Langmuir-Hinshelwood model. The 683 degradation rate constant as summarised in Table 15 shows that the rates inversely 684 decrease with the increase of the contaminant concentration. It can be observed that 685 the prepared TiO₂-AC₂ composite exhibits highest degradation rate when the initial 686 concentration is low. As displayed in Fig. 15., the Langmuir-Hinshelwood model was 687 not appropriate to describe the heterogenous degradation of the BPB molecules dye. 688

The degradation efficiency of the TiO2-AC2 composite is related to the synergy of

biomass and TiO₂. Similar results to this trend are observed from literature by [107–
110], [29].





693

Fig. 15. Pseudo first order kinetic and Langmuir-Hinshelwood model.

Table 15 kinetic parameters

694

C _o (mg/L)	K _{app} (min ⁻¹)	R ²	t _{1/2}
2	0.035	0.99	19.56
4	0.021	0.97	32.92
6	0.019	0.96	35.04
8	0.016	0.97	42.42
10	0.014	0.96	48.74

695

696 **3.5.2.** Implication of the contribution of reactive oxygen species (ROS)

To illustrate the potential degradation behaviour of TiO₂-AC₂ composite, a scavenging 697 study was performed to identify the dominant reactive oxidising species (HO, O_2^{-} , h^{+}) 698 involved in the photocatalytic medium. The three primary selective scavengers used 699 to evaluate the inhibition effect are MeOH for electronic holes, iso-propanol for HO. 700 and potassium dichromate for O_2 [30]. As displayed in Fig. 16., the inhibition effect 701 followed the order $O_2^{-} > HO^{-} > h^+$. The O_2^{-} were identified as the key reactive species 702 responsible for the degradation of BPB dye since the removal yields was significantly 703 quenched from 100% to 32.19% by potassium dichromate scavenger. The slight 704

inhibition exerted by isopropanol and MeOH scavengers on the degradation of BPB revealed that both HO^{\cdot} and *h*⁺ radicals played a secondary role in the photocatalytic reaction process.



708

Fig. 16. Effect of different scavengers on the elimination of BPB by TiO₂-AC₂
 (C=6ppm; m=150mg; V=500mL; pH natural)

On the other hand, Fig. 17. depicts the contribution % of each radical involved in the photocatalytic reaction for a wide time range. O_2^{--} radical have significant contribution % followed by HO[•]. The holes (*h*⁺) present a contribution less than 20%. The sum of various contribution adds up to more than 100% due to the fact that there are some intermediate reactions that contribute to the conversion of one radical to another as assumed by the following reactions [111–113], [30],:

717
$$h^+ + Dye \rightarrow Dye^{*+} \rightarrow Degradation product$$
(1)718 $h^+ + OH^- \rightarrow HO^*$ (2)719 $h + + H_2O \rightarrow HO^* + H^+$ (3)720 $HO^* + pollutant \rightarrow CO_2 + H_2O$ (4)721 $HO^* + HO^* \rightarrow H_2O_2$ (5)722 $HO^* + O_2^{*-} \rightarrow O_2 + HO^-$ (6)723 $O_2^{*-} + pollutant \rightarrow CO_2 + H_2O$ (7)724 $O_2^{*-} + 2H^+ \rightarrow H_2O_2$ (8)725 $H_2O_2 + e^- \rightarrow 2HO^*$ (9)

It can be observed from reaction (2) and (4) that the holes in the presence of hydroxide ions and O_2^{\bullet} – in the presence of protons recombine to H_2O_2 (reaction8), which leads to HO[•] radical in the medium by homolytic break up (reaction 9). In general, the photoactive catalyst produces reactive oxygen species (HO[•], O_2^{\bullet} –, h^{\bullet}) [114].



731

Fig. 17. Radicals' contribution during the elimination of BPB by TiO₂-AC₂

The possible BPB degradation mechanism onto TiO_2 -AC₂ composite is explained in the pictorial representation as shown is Scheme B below. As demonstrated earlier, $O_2^{\bullet-}$, HO[•] and h^+ generated radicals played an important role in the photocatalytic degradation of BPB.



Scheme B: A pictorial of possible photocatalytic mechanism for degradation of BPB

by piliostigma based composite

740 3.5.3. Experimental design results

741 Design of experiments is a systematic approach for distinguishing the importance of certain process variables on the process outputs, their interactions and for controlling 742 them towards optimum response [115]. To determine the relationship between a set 743 of adjustable experimental parameters and obtained results, an empirical modelling 744 technique known as one of the most powerful method for multivariate optimisation 745 towards minimum number of experiments applied, is Response surface methodology 746 This method was employed to analyse and optimise the BPB 747 (RSM) [116]. photocatalytic degradation by TiO₂-AC₂. The design experiment method is typically 748 applied to study the influence of various factors and to construct the data-driven 749 models that are relevant for process optimisation [117]. In this regard, RSM-BBD was 750 performed with 13 runs for the surface models describing the degradation removal %, 751 with the results given in Table 16. The degradation efficiency ranges from 26.69 to 752 100%. 753

_	_	-
7	5	Δ
1	J	-

 Table 16 Experimental run table and response

i	_	A: Catalyst Dose		C: NaCl Concentration	Response :
	Run	(mg)	В: рН	(mg/L)	Degradation (%)
	1	300	3	15	100
	2	400	7	15	77.99
	3	200	11	10	26.7
	4	400	3	10	100
	5	200	7	5	65.82
	6	300	11	5	26.69
	7	200	3	10	100
	8	300	3	5	100
	9	400	11	10	25.43
	10	200	7	15	36.52
	11	300	11	15	31.22
	12	300	7	10	49.52
	13	400	7	5	41.56

756 To validate the model, an analysis of variance (ANOVA) was applied, the results are presented in Table 17. The statistical significance of the model is assigned as the F-757 value [118]. The F-value of 586.4 implies that the model is highly significant. There is 758 only a 0.01% chance that the F-value with this magnitude could occur due to noise 759 [119], [37]. A very low probability value (P-value < 0.0017) confirms that the model is 760 strongly significant over the 95% confidence level term. According to Sohrabi, 761 Shahnaz, a model is significant when the P-value is <0.05 [118], [98]. The non-762 significance of lack of fit is favourable and specifies the high predictability of the 763 model. 764

765

 Table 17 ANOVA table and degree of fit

Source	Sum of	Degree of	Mean	F-Value	P_\/alue
Source	Square	Freedom	Square	i -value	i -value
Model	0.7378	10	0.0738	586.4	0.0017
А	0.0045	1	0.0045	35.42	0.0271
В	0.3509	1	0.3509	2788.83	0.0004
С	0.001	1	0.001	7.59	0.1104
AB	0.0001	1	0.0001	0.6955	0.4921
AC	0.0728	1	0.0728	578.25	0.0017
BC	0.0009	1	0.0009	7.5	0.1115
B ²	0.0016	1	0.0016	12.83	0.0699
C ²	0.0016	1	0.0016	12.43	0.0719
AB ²	0.0029	1	0.0029	23.02	0.0408
BC ²	0.0008	1	0.0008	6.33	0.1282
Residual	0.0003	2	0.0001		
Cor Total	0.7381	12			
	R ²	0.9997			
	Adjusted-R ²	0.9980			
Degree of fit	Predicted-R ²	² 0.9758			
	Adeq	E0 1000			
	Precision	59.1020			

- Based on the experimental design data shown on Table 17, a polyfunctional model
 equation that describes the photodegradation process was established, expressed as
 follows (Eq. (7)):
- 770 (%Degradation) $^{0.2} = +3.80260 0.003447 + A_{catalyst} 0.179172 + B_{pH} 0.075070 + C_{NaCl} + 0.0750700 + 0.0750700 + 0.0750700 + 0.0750700 + 0.0750700 + 0.07507$
- 771 0.000321 *Acatalyst*BpH +0.000270*Acatalyst*CNaCl -0.003225*BpH*CNaCl +0.008637*BpH²-
- 772 $0.000452^* C_{\text{NaCl}^2} 0.000024^* A_{\text{catalyst}^*} B_{\text{pH}^2} + 0.000200^* B_{\text{pH}^*} C_{\text{NaCl}^2}$ (7)
- This empirical linear regression (Eq. (7)) provides clear information about the positive or negative effect of the main variables while the numerical coefficient related to the magnitude/significance of the effect. It is obvious from Eq. (7) that the pH plays the most significant role in the process followed by the catalyst dose. The NaCl concentration had a much smaller and symmetrical proportional effect depending on the catalyst dose.
- The values of the R², adjusted-R² and predicted R² coefficients of the applied BBD 779 model were 0.9997, 0.9980 and 0.9758 respectively (Table 17). These R² values 780 correspond to the level of agreement between degradation % values obtained 781 experimentally and those predicted by the proposed model as implemented in Fig. 782 18. The adequate precision, which measures the signal to noise ratio, is 59.102, 783 much greater than the lowest acceptable value of 4. This practically means that the 784 proposed model can be reliably used to navigate the design area, within the limit of 785 variables determined earlier (Table 3). 786



Fig. 18. Correlation between the actual and the predicted values of degradation yield

789 3.5.4. Response surface analysis

Three dimensional surfaces and contour plots are graphical representations of the regression equation for the optimisation of the reaction conditions, they are a very useful approach in revealing the factors that affect the reaction system. The results obtained from the combined interaction between three variables are depicted in Fig. 19.

795 Fig. 19 (a and b). shows the simultaneous influence of catalyst dose and pH of solution on photodegradation of BPB dye. As can be seen in the plots, the interaction 796 effect of pH value and catalyst dose on the elimination of BPB reveals an exponential 797 response surface. Furthermore, the combined effect of factors suggested that the 798 799 high catalyst dose (300 mg/L) and low pH (3) are suitable for BPB degradation by TiO₂-AC₂. The corresponding contour plot (Fig. 19 (b).) was applied to facilitate a 800 801 better understanding of the information related to the interaction effect of factors on the response. The darker red region of the plot indicates maximum % degradation 802 803 (response). Fig. 19 (c and d). shows the combined effect of the catalyst dose and the interference of NaCl salt. It is evident that the removal percent of BPB degradation 804 shows symmetric response surface. The photodegradation % is high at low catalyst 805 dose and low NaCl concentrations while it remains at high values at increased 806 catalyst dose and NaCl concentrations. This result revealed that the response is 807 proportional to the catalyst dose and the NaCl concentration in the medium. The 808 relating contour plot (Fig. 19 (d).) gives more visibility of the factors that influence on 809 the response. The green area of the contour corresponds to high % removal. 810 Concerning the combined effect of pH and NaCl as depicted in Fig. 19 (e and f). on 811 the photodegradation of BPB, the response increases with the decrease of pH from 812 11 to 3 and the NaCl salt does not affect the degradation process. The maximum % 813 removal was observed at pH 3 as shown earlier. The corresponding contour plot (Fig. 814 19 (f).) establishes that regardless of the amount of NaCl concentration, the highest 815 value of response is still remains at pH 3. 816







The photocatalytic activity of the composite was compared with other photocatalysts previously applied for the degradation of BPB dye, summarised is table18. Despite the difference of operating conditions, the synthesised composite in this study achieved 100% of BPB elimination. The removal % is higher than PC500 with similar dye concentration.

825	Table 18 Comparative table of operational conditions and elimination efficiency for
826	BPB by other alternative adsorbents.

Catalyst	Irradiation time (min)	рН	Concentration (mg/L) /volume (mL)	Catalyst dose (g)	Efficiency (%)	References
PC500	100	6.3	10 /50	1	80	[103]
TiO2-sap	120	10	20/500	0.2	50	[108]
ZnO-Nb ₂ O ₅	120	5	6/50	0.2	79	[110]
Pth- GNPs(50)	60	3	20/100	0.05	94.1	[120]
HNPs/TUD-1	60	-	30/500	0.2	96.7	[104]
MNPs	60	-	20/500	0.2	89.09	[121]
TiO ₂ -AC ₂	180	4.3	10/500	0.015	100	Present study

828 4. Conclusions

Being a low value and abundantly available wild bio-waste, piliostigma reticulatum 829 fruits can be valorised as a sustainable and environmentally friendly biomass for low 830 cost, easy and feasible synthesis of biobased composite materials applied for 831 wastewater treatment. Piliostigma decorated TiO₂ composites were efficient in the 832 removal of Cr(VI) as successfully demonstrated by adsorption experiments and 833 characterisation techniques that provided information on organic and inorganic 834 composition (FTIR, XRS-FP), morphology (SEM) and crystallographic view (XRD) of 835 the materials. The obtained material through the second synthesis process (TiO₂-836 AC₂) exhibited high photocatalytic performance towards BPB dye; the optimisation 837 parameters obtained by RSM gives a better understanding of combined effect of 838 factors in the reaction system for the optimum use of photodegradation process. The 839 best adsorption removal results obtained from key operational parameters were at pH 840 1.5 with 0.01g of each composite and Cr(VI) concentration of 2 mg/L for a contact 841 time of 30 min. The pseudo-second order kinetic fitted best the experimental data at 842 equilibrium time with an uptake capacity similar to the calculated value (qexp =1.93 843 mg/g; 1.86 mg/g and q_{ecal} =1.92 mg/g; 1.86 mg/g) and higher correlation coefficient 844 (R²= 0.99). The Sips and Marczewski-Jaroniec equilibrium isotherm fitted adequately 845 the experimental results of which adsorption maxima are 3.46 mg/g; 3.49 mg/g 846 compared to 3.25 mg/g; 3.53 mg/g. These results revealed that, the interaction 847 848 between the composites and Cr(VI) follows chemisorption process as can be inferred from the low contact time. Optimisation through response surface methodology 849 indicated that the pH of solution was the most influential factor, whereas catalyst 850 dosage and NaCl salt interference had a much lower effect when performing 851 photodegradation of BPB dye. The analysis of variance from BBD showed good 852 853 statistical results and provided a significant model for the reaction system. It was demonstrated that an abundant biowaste, such as piliostigma reticulatum fruits can 854 855 be transformed to a high added value material by a simple and cost-efficient synthesis process. Piliostigma based composite presents a satisfactory performance 856 toward removal of Cr(VI) by adsorption and BPB dye by photocatalysis. This study 857 revealed an efficient material for the removal of both organic and inorganic 858 contaminants from a wastewater. Therefore, its characteristics and gualities make it a 859

suitable adsorbent implemented on wastewater treatment for the removal of contaminants.

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